

# **DUPONT™ ARTISTRI® XITE R2600 INK**

**REACTIVE DYE INK** 

NEW DuPont™ Artistri® Xite
R2600 is a medium
viscosity, reactive dye ink
developed for roll to roll
printing on cotton and silk.
Artistri® Xite reactive dye
inks offer excellent color
with high lightfastness,
wash fastness, crock, and
perspiration tolerance.

# **APPLICATION GUIDELINES**

For cotton and silk

#### **Print conditions:**

- Temperature:  $20 25^{\circ}\text{C} / 68 77^{\circ}\text{F}$
- Humidity: 40 60%
- Image: 100% duty solid block image

# **Fixation conditions:**

Steam: 102°C / 216°F for 12min

#### Washing off:

- Rinse 5 min with cold water
- Soak for 20 min at 90°C /194°F with SYNTHRAPOL
- Rinse 5 min with cold water

#### PRINTHEAD COMPATIBILITY

DuPont™ Artistri® Xite R2600 ink is formulated for aqueous compatible medium viscosity industrial piezo printheads.

#### **COMMERCIAL SUPPLY**

- DuPont<sup>™</sup> Artistri<sup>®</sup> Xite R2600 ink is supplied in 10 liter bottles (2 per box).
- Available only to Authorized
   Distributors of DuPont™ Artistri® ink.

# **STORAGE**

The ink should be stored in a clean, dry area within 0-30°C and not in direct sunlight.

# **INK COLOR AND PRODUCT NUMBERS**

| Ink Color     | Product Number |
|---------------|----------------|
| Cyan          | R2610          |
| ■ Magenta     | R2620          |
| Yellow        | R2630          |
| ■ Black       | R2640          |
| ■ Light Black | R2645          |
| ■ Red         | R2650          |
| Orange        | R2660          |
| Blue          | R2680          |

| INK NAME      |                                       | Cyan<br>R2610 | Magenta<br>R2620 | Yellow<br>R2630 | Black<br>R2640 | Lt. Black<br>R2645 | Red<br>R2650 | Orange<br>R2660 | Blue<br>R2680 |
|---------------|---------------------------------------|---------------|------------------|-----------------|----------------|--------------------|--------------|-----------------|---------------|
| COTTON        |                                       |               |                  |                 |                |                    |              | -               |               |
| Color Values  | L*                                    | 57.3          | 49.5             | 90.1            | 24.0           | 49.4               | 44.7         | 67.9            | 51.1          |
|               | a*                                    | -39.1         | 69.2             | -9.0            | -1.1           | -2.4               | 62.2         | 51.6            | -0.4          |
|               | b*                                    | -35.2         | 4.1              | 68.9            | -3.5           | -7.4               | 13.9         | 64.4            | -38.0         |
| (ISO 105-B02) | Light Fastness properties (grade 3,4) | 3-4           | 3-4              | 4               | 3-4            | <3                 | 3-4          | 4               | 4             |
| (ISO 105-E01) | Water                                 | 4-5           | 4-5              | 4-5             | 5              | 4-5                | 4-5          | 4-5             | 4-5           |
| (ISO 105-C06) | Washing 95°C, E15                     | 3             | 4-5              | 4-5             | 4-5            | 4                  | 4-5          | 4-5             | 4             |
| (ISO 105-E04) | Perspiration Acid                     | 4-5           | 4-5              | 4-5             | 5              | 4-5                | 4-5          | 4-5             | 4-5           |
| (ISO 105-E04) | Perspiration Alkaline                 | 4-5           | 4-5              | 4-5             | 5              | 4-5                | 4-5          | 4-5             | 4-5           |
| SILK          |                                       |               |                  |                 |                |                    |              |                 |               |
| Color Values  | L*                                    | 52.7          | 48.9             | 88.2            | 24.7           | 49.8               | 46.8         | 69.5            | 44.6          |
|               | a*                                    | -41.6         | 69.4             | -8.2            | -0.2           | -1.3               | 59.0         | 46.1            | 2.7           |
|               | b*                                    | -33.2         | 2.5              | 75.8            | -3.1           | -5.8               | 5.6          | 60.8            | -45.9         |
| (ISO 105-E01) | Water                                 | 4-5           | 5                | 5               | 4-5            | 4-5                | 4-5          | 5               | 4-5           |
| (ISO 105-C06) | Washing 95°C, E15                     | 4             | 4-5              | 4-5             | 4-5            | 3-4                | 4            | 4-5             | 4             |
| (ISO 105-E04) | Perspiration Acid                     | 4-5           | 5                | 5               | 4-5            | 4-5                | 4-5          | 5               | 4-5           |
| (ISO 105-E04) | Perspiration Alkaline                 | 4-5           | 5                | 5               | 4-5            | 4-5                | 4-5          | 5               | 4-5           |

# **Testing (and Optimal Printing) Conditions:**

- Temperature 68-77°F / 20-25°C
- Humidity 40-60%
- Image 100% duty solid block image

# **CONTACT US**

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